

Work Order ID 65709

Monday, January 24, 2011 10:15:28 AM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 1/25/2011 Start Qty: 42.00



Cust Item ID:

Required Date: 1/28/2011 Req'd Qty: 42.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *11-01-24* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3759	Rev A								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

11.2.1

42

φ

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL □ Turn per Folio FA727 and Dwg D3759

□
Deburr

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

11.2.1

42

φ

Quality Control

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

11.2.1

42

φ

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65709

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Page 2

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Cust Item ID:

Required Date: 1/28/2011 Req'd Qty: 42.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: WA

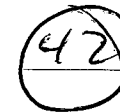
0.00

SAO
11-02-02

Memo

0.00

*****STOCK IN BASKET CELL*****



140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/02/03 *[Signature]*ME
11-02-02

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Picklist Print

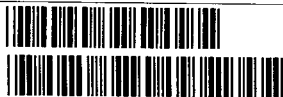
Monday, January 24, 2011 10:15:25 AM

Page 1

Work Order ID: 65709

Parent Item: D3759-1

Parent Item Name: Bushing




Start Date: 1/25/2011

Required Date: 1/28/2011

Start Qty: 42.00

Required Qty: 42.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375  304 ROUND BAR 0.375		Purchased	No			110	f	56.1185	0.0625	2.763158			

Location

Loc Qty

Loc Code

MAT

56.1185

111323

0

115334

2.9185

116555

53.2

1.75,

1.375,

3.125

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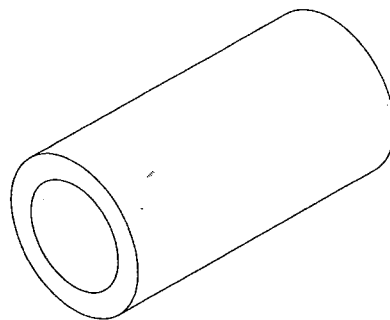
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D3759-1 BUSHING

#65709

RELEASED
18-03-17 MPA

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	ASS			DRAWING NO. D3759	
CHECKED	ME			SHEET 1 OF 2	
MFG. APPR.	ME			TITLE BUSHING	
APPROVED	ME			SCALE NTS	
DE APPR.	#				
DATE		08.03.03		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

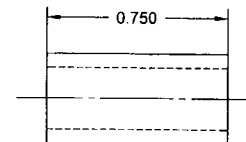
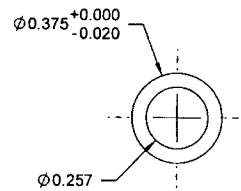
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D3759-1 BUSHING

#65709

RELEASE
11-03-17

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	[Signature]	DRAWING NO.	REV. A
MFG. APPR.	[Signature]	D3759	SHEET 2 OF 2
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	BUSHING	NTS
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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